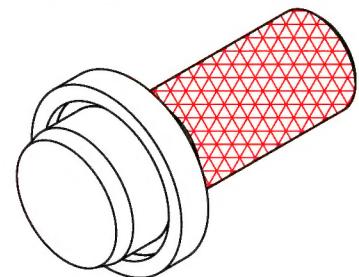
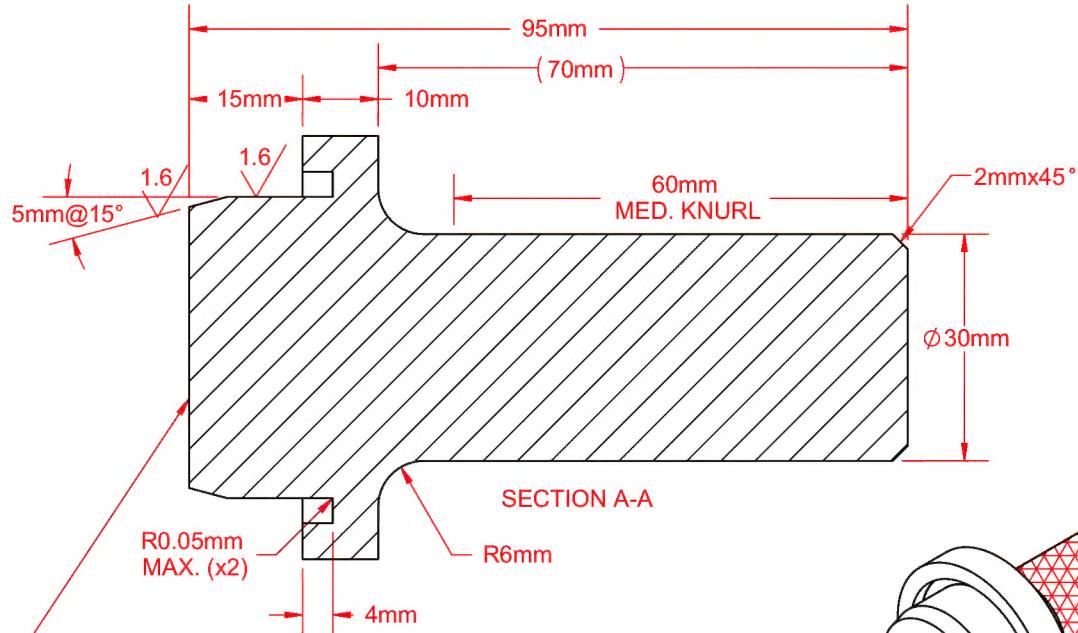
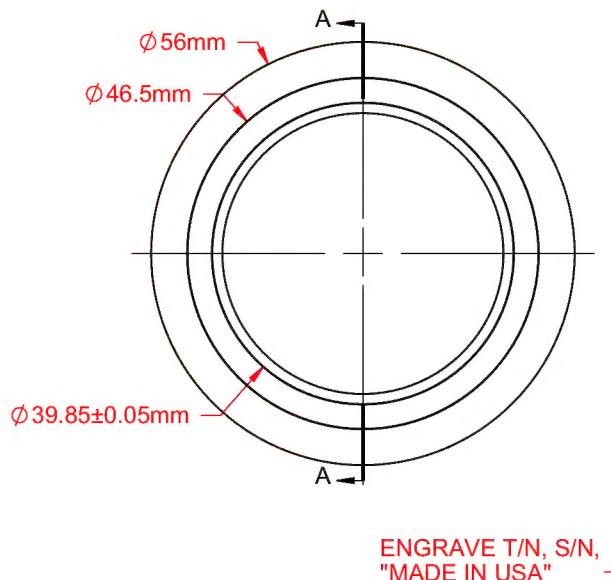


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		DESIGNED PER HELI PRODUCTS TOOLS		9/28/09	WP	DW
1A		ADDED ENGRAVE NOTE & 70mm REF. DIMENSION.		10/4/11	RJC	DW
1B		CH'D T/N WAS RBEA93-3317-20 IS RBE350A93-3317-20.		11/6/13	RJC	RW



NOTE:

- CENTERS OK.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
				1	INSERT TOOL	4140 Q&T	Ø2-1/4 in. x4 in.	-

TITLE		REV
RED BARN MACHINE		1B
TAIL ROTOR HUB INSERT TOOL		
DWG NO.		UNLESS OTHERWISE SPECIFIED
		DIMENSIONS ARE IN INCHES
TOLERANCES ON:		METRIC ±0.1
DECIMALS .XXX ± .005		FRACTIONS ± 1/32
XX ± .01		ANGLES ± 5°
X ± 1		
DRAWN BY: PERRITT		APPROVED
HEAT TREAT		
FINISH SPEC		BLACK OXIDE
USED ON MODEL		EUROCOPTER
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES		
.015 x 45° PR.015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 9-28-09
		SHEET 1 of 1